

The Orion 150i – Industrial Pulse Arc and Resistance Welder

The Orion Pulse 150i features newly developed Intelligent Welding™ technology. This new technology simplifies the welding process by automatically adjusting weld settings for any metal or application. In addition, users can experience interactive touch screen navigation, high-frequency agitation for difficult metals like palladium, adaptive weld ignition for longer electrode life, a new multi-pulse setting for laser like welding, and more. The Pulse 150i continues the Orion legacy by providing the most high-tech, versatile, and affordable welding solution on the market today.

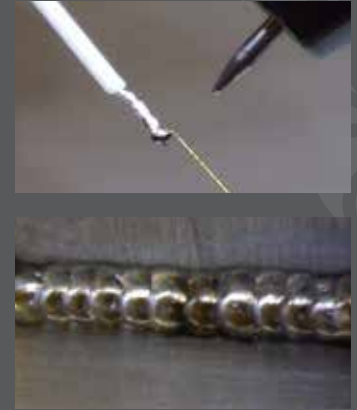
As with other Orion welders, the Orion Pulse 150i utilizes two different welding technologies – Pulse Arc and Tack. The Tack Mode uses resistance welding technology with up to 150 watt-seconds of energy. The Tack Mode is perfect for temporary placement or permanent fusion welding. The Pulse Arc Mode uses pulse-arc welding technology and consists of three distinct energy ranges – Ultra, Micro, and Nano. The Ultra energy range uses up to 150 joules of energy for projects that require deeper penetration or a larger spot size. The Micro energy range uses up to 30 joules of energy and is perfect for moderate penetration and more delicate pieces. The Nano energy range is a new weld setting that offers precise weld energy control from 0.5 – 5 joules of energy, perfect for very fine applications. By using the Orion's weld modes and energy ranges together, users can experience the most versatile and complete welding system available.



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Applications



- Filling
- Holloware
- Mold and Die Repair
- Coil Termination
- Relays
- Solenoids
- Pencil Coils
- Transformer Coils
- Actuators
- Inductors
- Seam Welding
- Thermocouples
- Wire Beading
- Weld Any Metal
- And So Much More

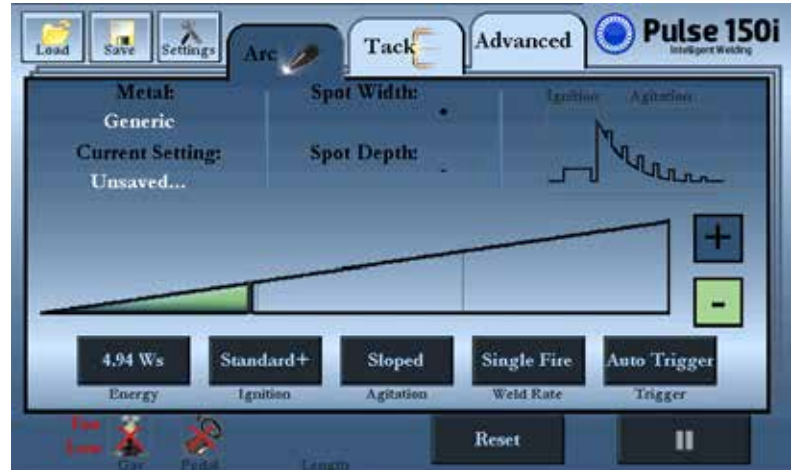
Features

- Large Touch Screen Display with Multiple Language Options
- Save and Load Settings
- High Frequency Agitation
- Adaptive Weld Ignition™
- MyWeld™ Software
- Rapid Fire Welding (4 Welds/Second)
- Pulse Shaping (Weld Length) Capabilities
- Updateable/Upgradeable
- 5x Microscope with Built-in Shutter System
- Tack Mode
- Nano Mode

Dimensions



Touch Screen Interface



Orion 150i Pulse Arc and Resistance Welder

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|---------------------------------|--|
| Welder Type | Pulse-Arc and Resistance |
| Weld Modes | 4 |
| Pre-Programmed Metal Settings | 15 |
| Customizable Save Settings | 30 |
| Languages | Multiple |
| Display | 9" Touch Screen |
| Energy (ws) | 0.5-150 ws |
| Switching Power Supply | 110/240VAC (Auto Detected) |
| Weld Spot Diameter | ≈ 0.25 - 3.75mm |
| Footprint | 4.7" x 8.4" x 10.4" (12 x 21.3 x 26.4cm) |
| Weight | 28 lbs (12.7 kg) |
| Stereo Microscope Magnification | 5x |
| Shutter/Auto Darkening | Shutter System |